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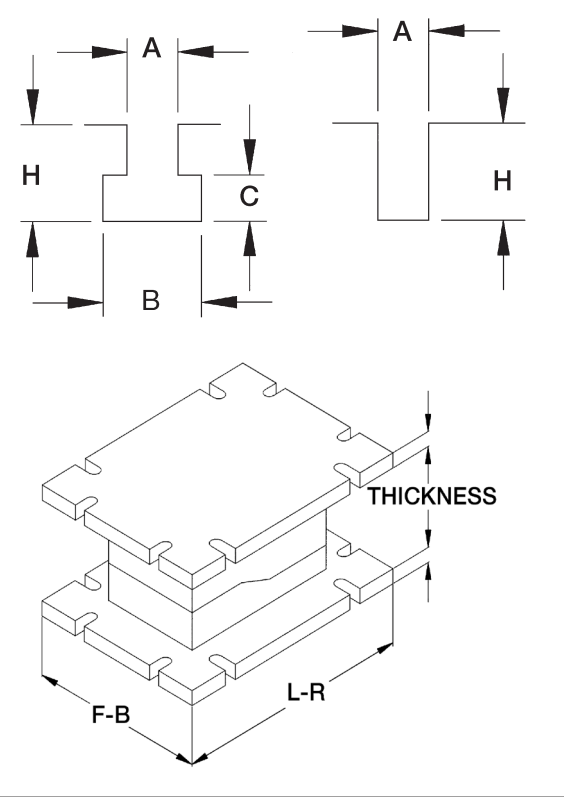
Customer \_\_\_\_\_ Date \_\_\_\_\_ Hilma Project No. \_\_\_\_\_  
 \_\_\_\_\_ Attention \_\_\_\_\_ Title \_\_\_\_\_  
 \_\_\_\_\_ Phone No. \_\_\_\_\_ Ext. \_\_\_\_\_  
 \_\_\_\_\_ Fax No. \_\_\_\_\_ Ext. \_\_\_\_\_

**PRESS INFORMATION**  
 Manufacturer \_\_\_\_\_ Press Model No. \_\_\_\_\_  New  Retrofit  Rebuild  
 Stroke \_\_\_\_\_, Shut Height (SDAU) \_\_\_\_\_, Tonnage \_\_\_\_\_, SPM \_\_\_\_\_, Adjustment \_\_\_\_\_  
 Maximum Stripping Force: \_\_\_\_\_ Press Type:  Straight Side  OBI  Press Brake  Other \_\_\_\_\_  
 Operation:  Punch  Form  Blank  Mold  Forge  Other \_\_\_\_\_

**SLIDE INFORMATION**  
 Slide Dimensions L-R \_\_\_\_\_, F-B \_\_\_\_\_, Thick \_\_\_\_\_  
 Slide Adpt. Plate L-R \_\_\_\_\_, F-B \_\_\_\_\_, Thick \_\_\_\_\_  
 No. of T-Slots L-R \_\_\_\_\_, F-B \_\_\_\_\_, Other \_\_\_\_\_  
 Dimensions of T-Slot A \_\_\_\_\_, B \_\_\_\_\_, C \_\_\_\_\_, H \_\_\_\_\_

**BED INFORMATION**  
 Bolster Dimensions L-R \_\_\_\_\_, F-B \_\_\_\_\_, Thick \_\_\_\_\_  
 No. of T-Slots L-R \_\_\_\_\_, F-B \_\_\_\_\_, Other \_\_\_\_\_  
 Dimensions of T-Slot A \_\_\_\_\_, B \_\_\_\_\_, C \_\_\_\_\_, H \_\_\_\_\_

**DIE INFORMATION**  
 Maximum Weight: \_\_\_\_\_ lbs, Upper \_\_\_\_\_ lbs, Lower \_\_\_\_\_ lbs  
 Dimensions: Maximum L-R \_\_\_\_\_, F-B \_\_\_\_\_  
 Minimum L-R \_\_\_\_\_, F-B \_\_\_\_\_  
 Tool Shut Height: Maximum \_\_\_\_\_ in., Minimum \_\_\_\_\_ in.  
 Clamping Height Standardized: \_\_\_\_\_ Thickness: \_\_\_\_\_ in.  
 Dies Loaded From \_\_\_\_\_, Dies Unloaded From \_\_\_\_\_  
 Standardized Subplates: \_\_\_\_\_, Size: L-R \_\_\_\_\_, F-B \_\_\_\_\_  
 No. of Bolts Now used to clamp dies on Bed \_\_\_\_\_, Slide \_\_\_\_\_, Size \_\_\_\_\_  
 Temperature at Clamping Point \_\_\_\_\_ F



Slide Clamps  Hydraulic  Sliding  Fixed Position  Magnetic  Manual Note \_\_\_\_\_  
 Bed Clamps  Hydraulic  Sliding  Fixed Position  Magnetic  Manual Note \_\_\_\_\_

<p><b>PUMP</b></p> <input type="checkbox"/> Electric, Voltage _____ VAC, 3 ph <input type="checkbox"/> Air/Oil Power Unit <input type="checkbox"/> Manual (FOR DIE LIFTERS ONLY) <input type="checkbox"/> _____	<p><b>VALVE</b></p> <input type="checkbox"/> Solenoid 120 VAC <input type="checkbox"/> Solenoid 24 VDC <input type="checkbox"/> Manual <input type="checkbox"/> _____	<p><b>ELECTRICAL CONTROLS</b></p> <input type="checkbox"/> Control Panel <input type="checkbox"/> Remote Hand Held Pendant <input type="checkbox"/> Without Controls <input type="checkbox"/> _____
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**DIE LIFTERS (ROLLBLOCKS)**

Spring Loaded  Ball  T-Slot  High Temp.  
 Hydraulic  Roller  Rectangular  Inserts

**DIE SUPPORTS (CONSOLES)**

Removable  Swivel Mounted Support  
 Removable with support legs Height from Floor to Top of Bolster \_\_\_\_\_ (include Shock Mounts)

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Please provide a hand sketch of the Slide or Slide Adapter Plate to include but not restricted to:

T-Slots	Bolt Holes
Length of T-Slots	Overall Knockout Dimensions
Dist. Between T-Slots	Overall Dimensions

Please provide a hand sketch of the Bolster to include but not restricted to:

T-Slots	Bolt Holes
Length of T-Slots	Bolster Openings
Dist. Between T-Slots	Overall Dimensions

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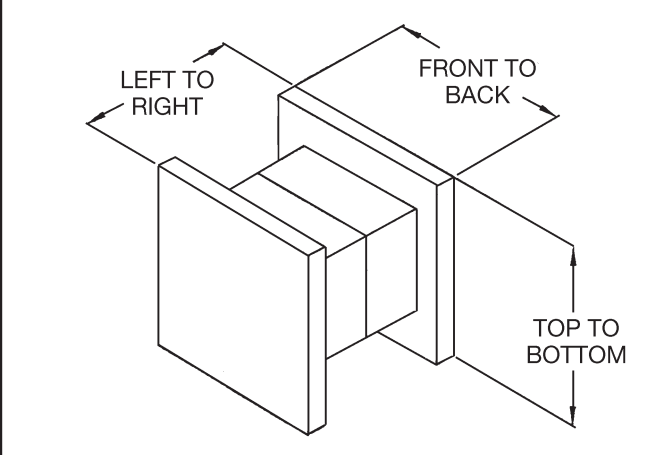
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### MOLD MACHINE INFORMATION

Manufacturer \_\_\_\_\_ Model No. \_\_\_\_\_  
 Tonnage \_\_\_\_\_ Max. Separation Force \_\_\_\_\_ Max. Ejector Force \_\_\_\_\_  
 Stroke \_\_\_\_\_ Maximum Opening \_\_\_\_\_  
 Machine Type  Toggle  Hydraulic Loading  Overhead  Side  
 Vertical  Horizontal  
 Shut Height Dimension Min. \_\_\_\_\_ Max. \_\_\_\_\_ Max. Temperature of Clamping Surface \_\_\_\_\_ °F  
 Height from floor to top of lower Tie Bar \_\_\_\_\_ Space between upper and lower Tie Bars \_\_\_\_\_

### MOLD INFORMATION

Mold Dimensions: Min. \_\_\_\_\_ Top to Bottom  
 \_\_\_\_\_ Front to Back  
 \_\_\_\_\_ Left to Right  
 Max. \_\_\_\_\_ Top to Bottom  
 \_\_\_\_\_ Front to Back  
 \_\_\_\_\_ Left to Right  
 Mold Weight: Min. \_\_\_\_\_  
 Max. \_\_\_\_\_



### STATIONARY PLATEN/MOVABLE PLATEN

Platen dimensions: Top to Bottom \_\_\_\_\_ Front to Back \_\_\_\_\_  
 Tapped Hole Size \_\_\_\_\_ Number of bolts used to clamp mold to platens \_\_\_\_\_  
 Note: Please supply platen drawings if available.

PUMP	VALVE	ELECTRIC CONTROLS
<input type="checkbox"/> Electrical, Voltage _____ VAC, 3 ph	<input type="checkbox"/> Solenoid 120 VAC	<input type="checkbox"/> Complete w/controls
<input type="checkbox"/> Air/Oil Power Unit	<input type="checkbox"/> Solenoid 24 VDC	<input type="checkbox"/> Remote Hand Held Pendant
<input type="checkbox"/> _____	<input type="checkbox"/> Manual	<input type="checkbox"/> Without Controls
<input type="checkbox"/> _____	<input type="checkbox"/> _____	<input type="checkbox"/> _____

### Additional Information

Horizontal Mold Machine:  Mold Roller Set  
 Vertical Mold Machine:  Mold Guide Set

### MAGNETIC

M-TECS 130 Horizontal Injection Mold Machine