

Control Panels

for controlling power units



Application

Control panels are used to operate clamp and die lift circuits which can be combined with the press's safety interlocks.

Description

Standard prewired control panels with keyed switches for clamp controls and standard switches for die lift controls. Includes pilot lights for power on, slide clamped and bed clamped. Latching relays are used for bottom dead center and press enable circuits.

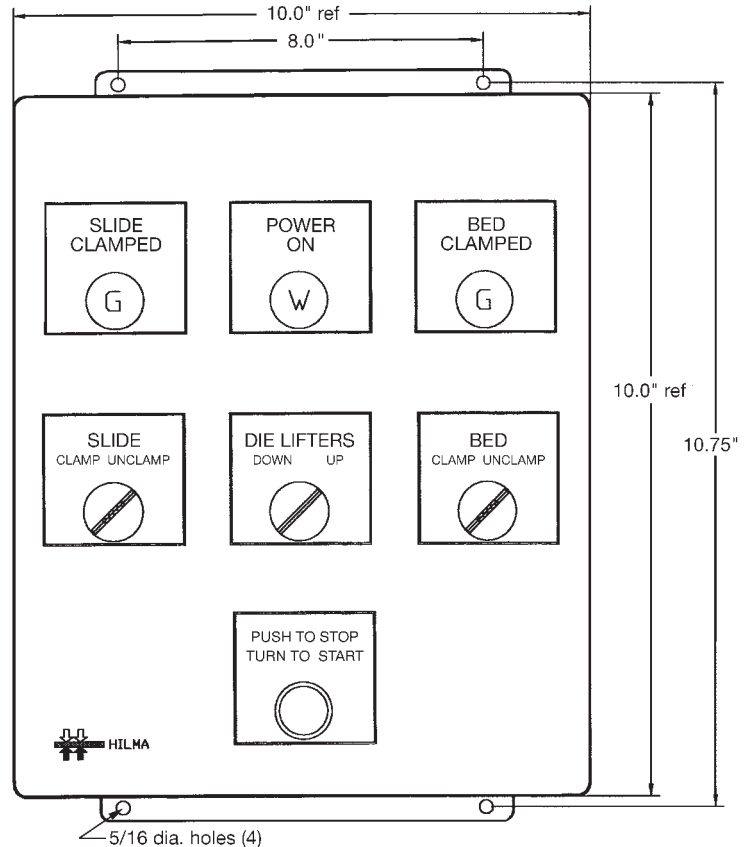
The control panel operates with 110 vac control voltage. Suitable for use with most Hilma power units.

Advantages

- oil tight 10 x 10 x 6 enclosure or 8 x 10 x 4 enclosure for EC-S10
- prewire to terminal strip
- press safety interlock circuit
- clamp pressure LEDs
- keyed clamp switches

Specials

Special control panels and complete PLC controls available upon request.



HCR-EC-S21 shown

PART NO.	CLAMP CIRCUITS	DIE LIFTER CIRCUITS	SIZE
HCR-EC-S10	1	0	8 x 10 x 4
HCR-EC-S11	1	1	10 x 10 x 6
HCR-EC-S20	2	0	10 x 10 x 6
HCR-EC-S21	2	1	10 x 10 x 6

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