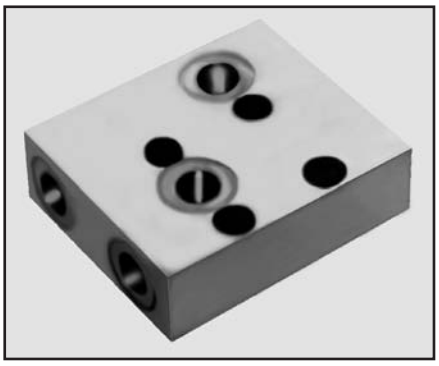
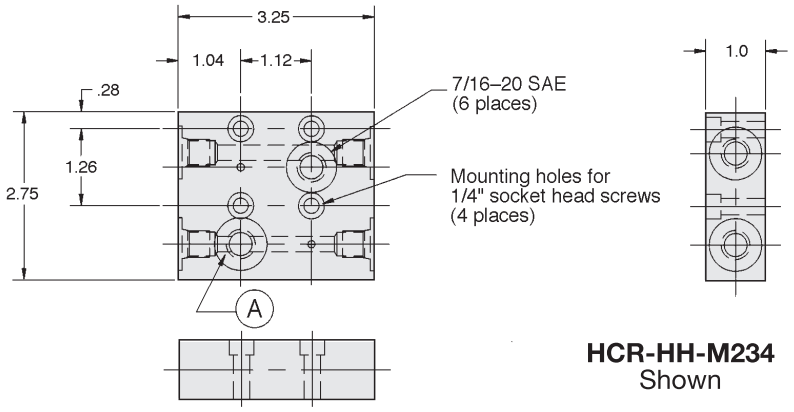
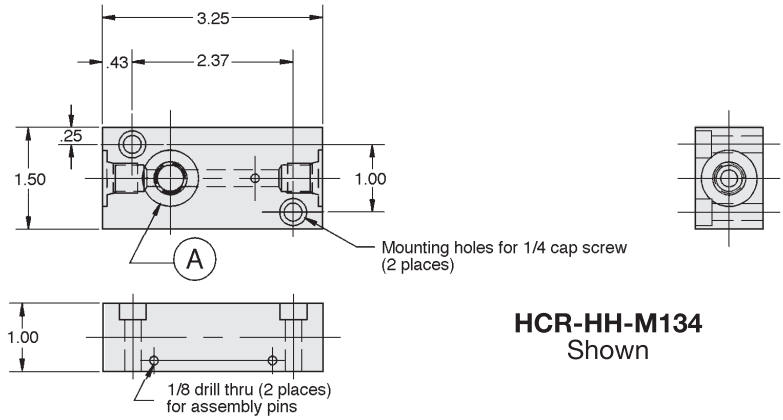
Manifold Blocks

single and multicircuit





HCR-HH-M234
Shown



HCR-HH-M134
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Application

These manifolds provide an oil distribution block for mounting directly on the press.

Description

The manifolds are used as a secure transition point from rigid mounted tubing to flexible hose such as:

- From the press column to the slide clamp circuit.
- From the bolster or slide to the movable clamps.

Advantages

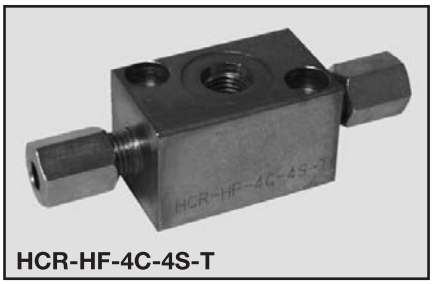
- single units can be pinned together to create a multi-circuit manifold (pins included)
- standard SAE ports

Specials available on request.

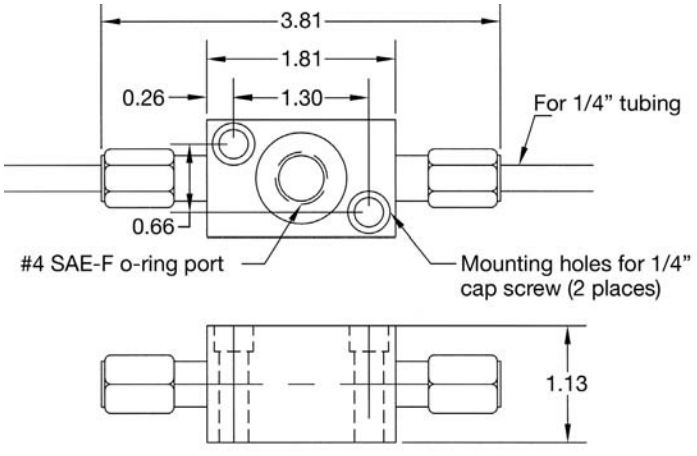
HCR-HH-M134

No. of circuits
No. of ports
Size of ports

PART NO.	NO. OF CIRCUITS	NO. OF PORTS PER CIRCUIT	SIZE OF "A" SAE PORT (Th'd.)
HCR-HH-M134	1	3	#4 (7/16-20)
HCR-HH-M136	1	3	#6 (9/16-18)
HCR-HH-M144	1	4	#4 (7/16-20)
HCR-HH-M146	1	4	#6 (9/16-18)
HCR-HH-M234	2	3	#4 (7/16-20)
HCR-HH-M236	2	3	#6 (9/16-18)



HCR-HF-4C-4S-T



This custom manifold provides 1/4" compression fittings for tubing and SAE #4 outlet port for hose connection.

Nuts and ferrules included.

Optional cap HCR-HF-4-FNU-S

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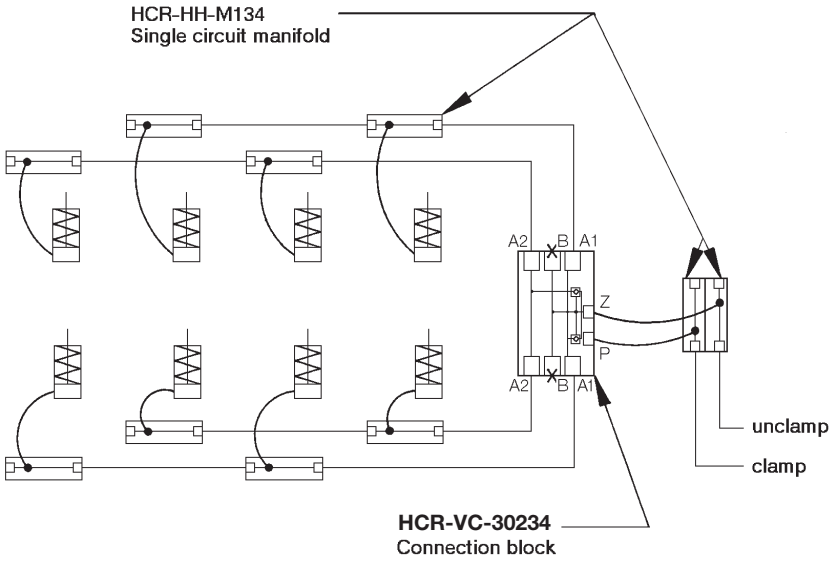
Application example A

Hollow piston clamp circuit for the press slide.

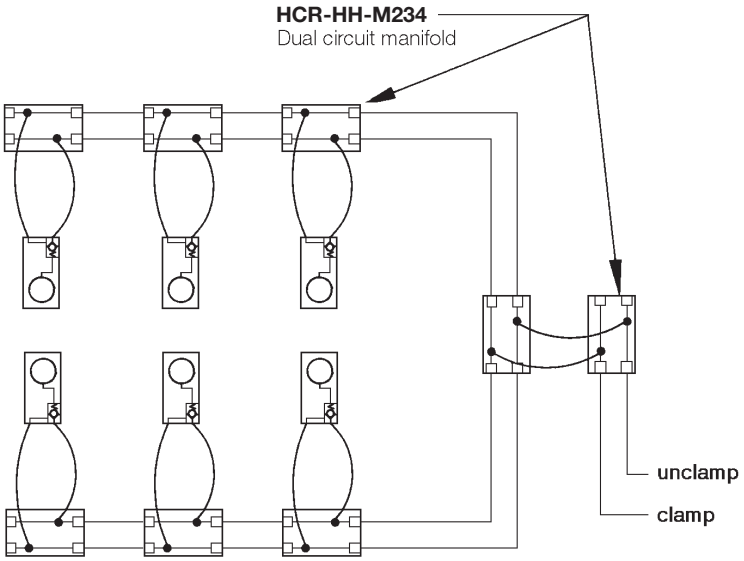
This circuit includes single-acting spring return cylinders with connection block having dual pilot operated check valve safety circuits.



Application example B

Sliding clamp circuit for the press slide.

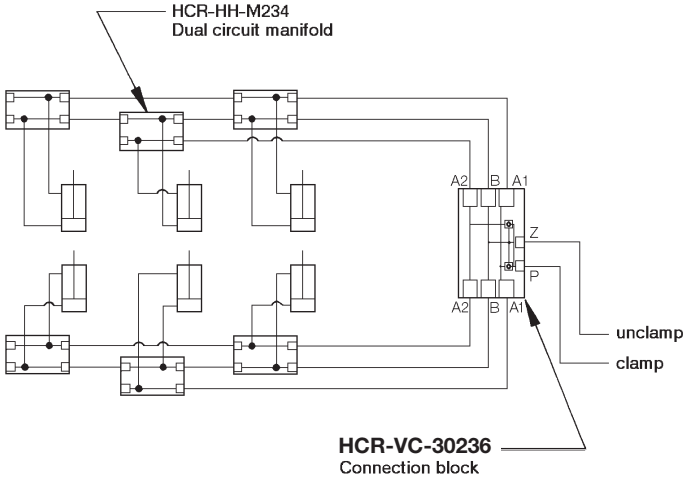
These clamps are single-acting spring return cylinders with an integrated pilot operated check valve in each clamp.



Application example C

Double-acting clamp circuit for the press bolster.

Manifolds are used with hoses for service of clamps. This circuit includes double-acting cylinders such as a swing sink clamp, with a connection block having dual pilot operated check valve safety circuits.



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