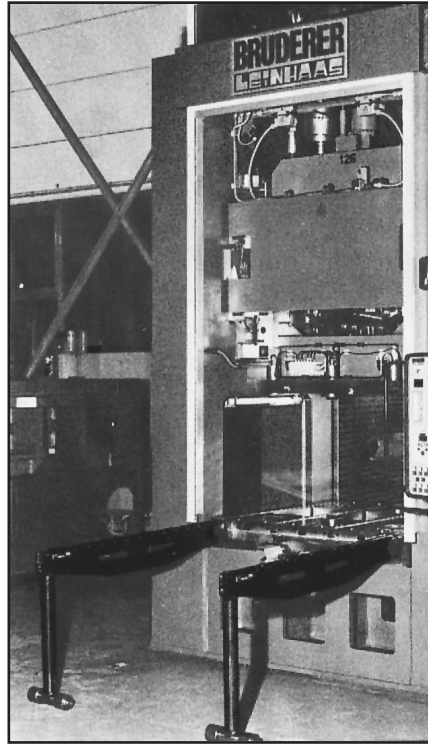


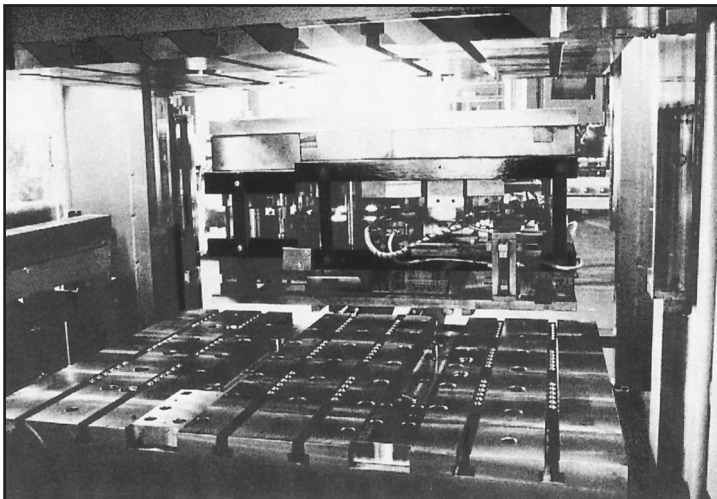
Selection Factors

factors to consider in selecting
a die lifter and die support system



Press information

- new or retrofit
- t-slot, location and size
- bolster size
- bolster cutouts
- existing ejector pins
- temperature
- die locators and guides
- desired die movement
front to back, left to right
- die loading/unloading



Die information

- weight(s)
- size(s)
- even distribution of
die weight
- die bottom condition
smoothness
flatness
holes, pockets
hardness

K